

COBB and Lee Metals Trading Company Limited

Brass and Bronze alloy 銅合金

Product No./產品型號: White Bronze Alloy ABB 1710

銅合金特性 White Bronze Alloy Characteristics

Density 密度 (g/cm ³)	10.14
Hardness 硬度 – As Cast (Hv) 熔鑄後	/
Silver Content 銀含量 %	10
White color	白色

建議鑄造參數 Recommended Investment Casting Parameters

Casting Temperature Range (°C) 澆鑄溫度範圍	1210
(should be done in inert atmosphere, e.g. Argon, Helium or Nitrogen) (建議在惰性環境如氬氣、氦氣或氮氣下進行)	
Flask Temperature Range (°C) 燒粉溫度範圍	540-705
Quench Time (min.) 淬火時間	10-15
Re-alloying Scrap Percentage(%) 合金翻新比例	60% (new 新)

建議首飾樹的清潔及風乾步驟

Recommended Cast Tree Cleaning and Drying Procedure

Use investment remover for pickling. Rinse well with cool water to remove any remaining investment powder and base metal oxides. Dry with compressed air. Do not dry trees in any type of furnace!

請用鑄粉移除劑作酸洗用。之後再用清水徹底清潔，最後用壓縮空氣吹乾。

切勿把首飾樹放進任何爐具烘乾!

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