

SHIRT STUDS - 76

SYSTEME CHEMISE BOTONES DE CAMISA METALICOS BRUSTKNOPF MECHANIKEN 禮服鈕

ASSEMBLED



ITEM#	76-174	76-274
14KY (11) Grams/100	—	91.56
STERL (40) Grams/100	71.84	—

ASSEMBLY OF STUD BACK COMPONENTS

1. INSERT BLUNT END STEM INTO **LONG END** OF BARREL, LEAVING POINT OF STEM EXPOSED.
2. SLIDE SPRING ON TO **BLUNT END** OF STEM NOW IN BARREL, SLIDING SPRING INTO THE BARREL.
3. APPLY NO KORODE SOLDER FLUX AND SMALL PLUG OF TIN SOLDER TO **OPEN END** OF SLEEVE.
4. SLIDE SLEEVE OVER STUD STEM AND APPLY NECESSARY HEAT, BEING CAREFUL TO AVOID OVERHEATING AND DAMAGE TO SPRING.

STUD BACK #170 UNASSEMBLED. ASSEMBLE IN THIS SEQUENCE WHEN USED.



SLEEVE
571



SPRING
573



BARREL
570



STEM
572